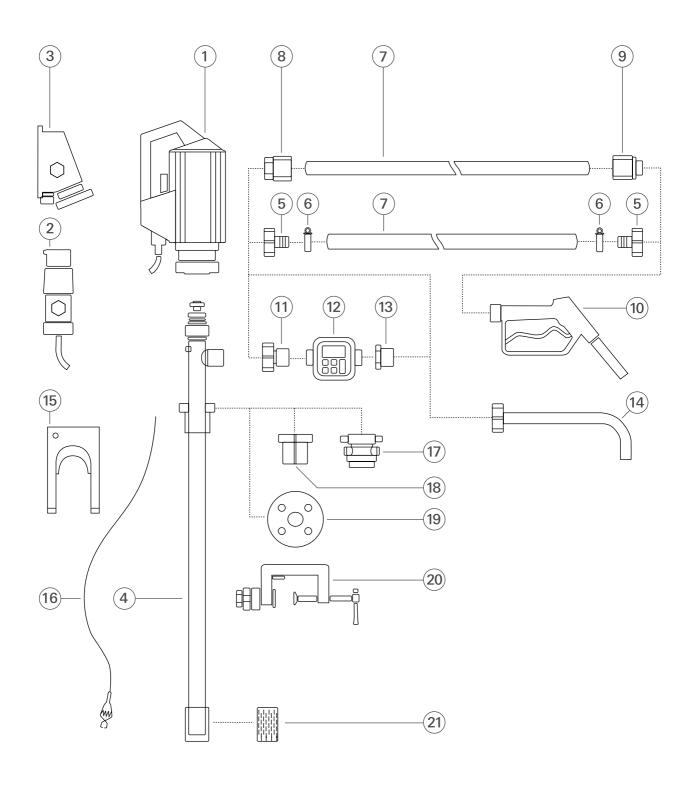
Accessories



- 1 Drive motor
- 2 Explosion-proof plug
- 3 Explosion-proof socket
- 4 Pump tube
- 5 Hose connector
- 6 Hose clamps
- 7 Hose

- 8 Hose fittings
- 9 Hose fittings
- 10 Nozzle
- 11 Flow meter connection
- 12 Flow meter
- 13 Reducing piece
- 14 Discharge spout

- 15 Wall bracket
- 16 Equipotential bounding cable
- 17 Emission proof drum adapter
- 18 Drum adapter
- 19 Installation flange
- 20 Clamping device
- 21 Foot strainer



description ▼	data ▼		order-no. ▼	grün
ucscription •	data v		Order no. ¥	
Hose connector	PP	ND 19	825-0005	
with wing nut		ND 25	825-0006	
for connecting the hoses to the drum pump		ND 32	825-0007	
to the drum pump	PVDF	ND 19	825-0008	
		ND 25	825-0009	
		ND 32	825-0010	
	stainless steel	ND 19 ND 25	825-0011 825-0012	
		ND 25 ND 32	825-0012 825-0013	THE PARTY OF THE P
		02	020 00 10	
	HC	ND 19	on demand	
		ND 25	825-0015	1=1
		ND 32	on demand	
Hose fittings	stainless steel 1.4571	IT G 11/4	825-0001	
for linking electrically conductive	for hose ND 25	AT G 1	825-0020	
hoses to ensure elimination of		IT G 1	825-0021	
electrostatic charges.	broom	IT G 11/4	025 0002	6
For mineral oil hose, solvent hose, chemical hose and chemical hose	brass for hose ND 25	AT G 1	825-0002 825-0022	
high-resistant.	101 11030 140 20	IT G 1	825-0023	100
				To the second
		IT = inner thre		
		OT = outer thi	read	
Hose clamps	stainless steel	ND 19-25	825-0003	annii (
to fix hoses at the hose connector		ND 25-32	825-0004	69
Hoses				
PVC – reinforced	operating pressure	ND 19	820-0001	
PVC – reinforced for aggressive, non-inflammable	operating pressure max. 10 bar	ND 19 ND 25	820-0001 820-0002	
for aggressive, non-inflammable liquids like acids and caustics	max. 10 bar	ND 25 ND 32	820-0002 820-0003	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant	max. 10 bar operating pressure	ND 25 ND 32 ND 19	820-0002 820-0003 820-0028	
for aggressive, non-inflammable liquids like acids and caustics	max. 10 bar	ND 25 ND 32	820-0002 820-0003	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils	max. 10 bar operating pressure max. 3 bar	ND 25 ND 32 ND 19 ND 25 ND 32	820-0002 820-0003 820-0028 820-0027 820-0029	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose	operating pressure max. 3 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19	820-0002 820-0003 820-0028 820-0027 820-0029	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive,	max. 10 bar operating pressure max. 3 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose	operating pressure max. 3 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19	820-0002 820-0003 820-0028 820-0027 820-0029	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive,	operating pressure max. 3 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive,	operating pressure max. 3 bar operating pressure max. 10 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive, for alcohols, benzene, toluene,	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive,	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive, for alcohols, benzene, toluene,	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure max. 10 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive, for alcohols, benzene, toluene, acetone, glycols, softener oils, acids, caustics etc.	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005 820-0006	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive, for alcohols, benzene, toluene, acetone, glycols, softener oils, acids, caustics etc. Chemical hose	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure max. 16 bar operating pressure max. 16 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005 820-0006	
for aggressive, non-inflammable liquids like acids and caustics PVC – clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive, for alcohols, benzene, toluene, acetone, glycols, softener oils, acids, caustics etc. Chemical hose PE-X liner, electrically conductive, for approx. 95% of all industrial chemicals	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure max. 16 bar operating pressure max. 16 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005 820-0006	
for aggressive, non-inflammable liquids like acids and caustics PVC - clear, oil resistant for mineral oils Mineral oil hose NBR liner, electrically conductive, for petrol, diesel oil, fuel oil and petroleum Solvent hose EPDM liner, electrically conductive, for alcohols, benzene, toluene, acetone, glycols, softener oils, acids, caustics etc. Chemical hose PE-X liner, electrically conductive,	operating pressure max. 3 bar operating pressure max. 10 bar operating pressure max. 16 bar operating pressure max. 16 bar	ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32 ND 19 ND 25 ND 32	820-0002 820-0003 820-0028 820-0027 820-0029 820-0010 820-0011 820-0012 820-0004 820-0005 820-0006	

ND 32

820-0017

aggressive acids and caustics and nearly all liquids

Accessories

description ▼ data ▼ order-no. ▼

Nozzles

other seals on request

EEx de IIC T6

splash proof IP 65

PP connection: outer thread G 1 1/4 830-0028

for neutral and aggressive liquids operating pressure: max. 3 bar like acids, caustics etc., temperature: max. 50 °C

housing: polypropylene, viscosity: max. 750 mPas seals: FPM, flow rate: max. 50 l/min

PVDF connection: outer thread G 1 1/4 830-0029

for highly-aggressive liquids, operating pressure: max. 3 bar housing: polyvinylenidene fluoride, temperature: max. 50 $^{\circ}$ C

seals: FPM, viscosity: max. 750 mPas other seals on request flow rate: max. 50 l/min

SS connection: outer thread G 1 1/4 830-0030

for solvents etc., operating pressure: max. 3 bar housing:stainless steel, temperature: max. 70 °C

seals: FPM, viscosity: max. 750 mPas other seals on request flow rate: max. 50 l/min

Aluminium connection: hose liner ND 19 830-0018

for oils and neutral liquids, hose liner ND 25 830-0005 housing: aluminium, operating pressure: max. 4 bar

seals: NBR temperature: max. 60 °C viscosity: max. 750 mPas flow rate: max. 60 l/min

Brass connection: inner thread G 1830-0006

for solvents etc., hose liner ND 19 830-0014 housing: brass, nickel plated hose liner ND 25 830-0003

seals: PTFE hose liner ND 32 830-0004

operating pressure: max. 4 bar
temperature: max. 80 °C
viscosity: max. 750 mPas
flow rate: max. 80 l/min

Aluminium automaticseal:FPM830-0007for petrol, diesel oil, fuel oil,seal:EPDM830-0008

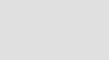
petroleum, etc., connection: outer thread G 1

with cut-off automatic, operation pressure: 0,5 to 4 bar housing: aluminium, Delrin, temperature: max. 60 °C seals: FPM or EPDM viscosity: max. 50 mPas flow rate: max. 80 l/min

Necessary accessories for explosion-proof barrel pumps

Explosion-proof plug	BBC system	3-pole	815-0009
round plug		5-pole	815-0011
EEx de IIC T6	STAHL system	3-pole	815-0001
splash proof IP 65		5-pole	815-0002
Explosion-proof socket	BBC system	3-pole	815-0010
socket		5-pole	815-0012

STAHL system







815-0003

815-0004

3-pole

5-pole



description ▼	data ▼	order-no. ▼	
Equipotential bonding cable for electrcally conductive connection between pump and drum or container, prevent electrostatic charges	2m with clips	815-0005	
Foot strainer to protect drum pump for coarse impurities	PP, ø 40 mm stainless steel, ø 40 mm	840-0002 840-0003	THE STATE OF THE S
Wall bracket for safe keeping of drum pumps	steel varnished	840-0004	
Barrel adapter for fixing a drum pump in the barrel opening	PP, ø 40 mm, outer thread G 2 SS, ø 40 mm, outer thread G 2	840-0006 840-0005	9
Clamping device to fix a drum pump in an opentopped barrel or container	stainless steel, for pump tube ø 40 mm	840-0008	
Discharge spout with wing nut connection thread G 11/4	PP PVDF stainless steel	840-0021 840-0023 840-0022	
Installation flange for fixing drum pumps ND 50, NP 6	PP PVDF stainless steel HC	840-0009 840-0011 840-0013 840-0015	3
Connecting flange for flanging on to piping ND 32, NP 6	PP PVDF stainless steel	840-0010 840-0012 840-0014	
Maintenance unit for compressed air motors to clean and oil the supply air	operation pressure max. 10 bar	850-0001	
Compressed air connector	outer thread G 3/8, hose liner ND 9		
Compressed air hose	PVC-reinforced, ND 9	850-0003	
Connection cable as replacement or extension cable	for motors p310, p400 2-core for motors ex300 3-core for motors pd500 4-core	810-0001 810-0002 810-0003	9

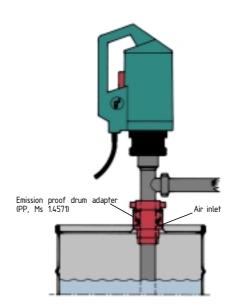


Accessories



Emission proof drum adapter ESA

The emission proof drum adapter ESA, locks the pump tube in the drum opening and seals the opening around the tube. ESA prevents gas from leaking out of the drum opening into the environment. To avoid a vacuum, generated when pumping the liquid out of the drum, ESA has a valve, which allows air outside to enter the drum when a low pressure is created. If no liquid is pumped from the drum, then the valve remains closed and keep the gas inside the drum. ESA is available in different materials for all pump tubes with tube diameter 40 mm.



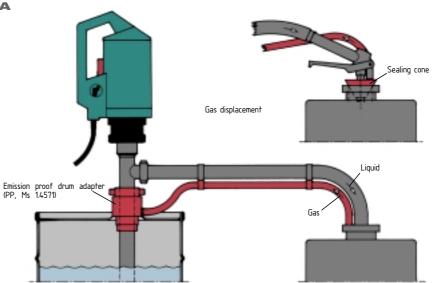
Emission proof drum adapter

for drum opening G 2 and pump tube ø 40 mm

PP brass stainless steel 840-0095 840-0096 840-0097

Gas displacement system GPA

The drum adapter with gas displacement system GPA secures the pump tube in the drum opening and also seals the opening around the pump tube. The GPA allows the exchange of gas via a small hose between the container to be emptied and the container to be filled. The gas volume displaced by filling the container may flow back into the container where the liquid is pumped out. With the GPA it is possible to create a closed circulation system which prevents any flammable gas from escaping into the environment. GPA is available in different materials for all pump tubes with 40 mm tube diameter.



Gas displacement barrel adapter for drum opening G 2 and pump tube ø 40 mm, with hose liner ND 9 for gas displacement hose	PP brass stainless steel	840-0098 840-0099 840-0100
Emission proof sealing cone for gas displacement nozzle, with hose liner ND 9 for gas displacement hose	PP PTFE	840-0101 840-0102
Gas displacement hose ND 9 Gas displacement nozzle outlet tube ø 20 mm	PVC-reinforced NBR liner, conductive PP, with hose liner ND 25 SS, with outer thread G 1	850-0003 820-0014 830-0031 830-0032

Flow meter

Flow meter electronic FM

grün-pumpen

The flow meter type FM is used to measure the volume of thin, low viscosity liquids. It can be mounted onto a drum pump or integrated into the pipeline.

The measuring principle is based on a radial turbine impeller. Because of the very low pressure losses it can be used with a very low pre-pressure. The pressure created when emptying a container is sufficient.

The measured value is transmitted sealless and contactless through magnets, so that there is a leakage-free separation between the wet and the dry area.

The conversion of the measured value is done through an electronic part with a display on it. Power is provided by extra long life lithium-batteries (service life 5 years). The display is clear and readable and has

two lines. The first big line (12 mm figures,

6-digit) shows the topical datas in litre. The second smaller line (6 mm figures, 6-digit) shows the total volume or a user-orientated partial-sum.

The clear foil-keyboard is easy to handle.

The display housing can be rotated in 90° steps.

Easy calibration regarding to the liquid.

For processing of measured values the flow meter can be fitted with an impulse-adapter.

For different liquids there are different materials.



РОМ

for diesel oil, fuel oil, anti-freeze and other neutral liquids

PP

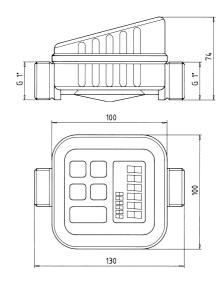
for acids and caustics

PVDF

for highly aggressive acids, caustics and solvents

OPERATING DATA FLOW METER

120th Interest					
Тур			FM – POM	FM – PP	FM – PVDF
measuring principle			radi	al turbine impelle	er
material:	housin	g	POM	PP	PVDF
	turbine		POM	PP	PVDF
	shaft		SS	HC	HC
	seal		NBR	FPM	FPM
flow range				20 – 125 l/min	
accuracy				±1 %	
operating pressure				max. 2 bar	
burst pressure			10 bar	4 bar	4 bar
temperature				-10 to +40 °C	
connection			0	uter thread G 1	
weight				0,3 kg	
order-no.			860-0007	860-0008	860-0009
DOM Delivery mental design	110 11		00	-+ 1 4571	
			stelloy C-4	SS = stainless	Steel 1.4571
PP = Polypropylene	مانام	NBR = Pe			
PVDF = Polyvinylidene flu	oride	rrivi = Til	uorine rubber		





Accessories/ Flow meter

OPERATING DATA CONNECTION PIECES FOR FLOW METER

description	flow meter	connecting thread	material	order-no.
flow meter connection onto the drum pump (inlet)	FM-POM FM-POM FM-PP FM-PVDF	inner thread G 11/4 – G 1	SS, NBR brass, NBR PP PVDF,FPM	825-0046 825-0047 825-0048 825-0066
reducing piece (outlet)	FM-POM FM-POM FM-PP FM-PVDF	inner thread G 1 - outer thread G 11/4	SS, NBR brass, NBR PP PVDF,FPM	825-0070 825-0067 825-0068 825-0069

Flow meter

Flow meter electronic EDM Explosion-proof EEx ia IIC T6

The flow meter type EDM is used to measure the volume of thin, low viscosity and also inflammable liquids. It is mainly designed to integrate into a pipeline or hoseline.

The measuring principle is based on an axial turbine impeller. Because of the very low pressure losses it can be used with a very low pre-pressure.

The measured value is transmitted sealless and contactless through magnets, so that there is a leakage-free separation between the wet and the dry area.

The conversion of the measured value is done through an electronic part with a display on it. Power is provided by extra long life lithium power cells (service life up to

Nylon

for neutral liquids

4.000 hours).

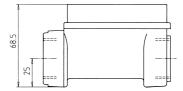
The display shows a resetable batch total and a non-resetable cumulative total.

Easy calibration regarding to the liquid.

For processing of measured values the flow meter can be fitted with an impulse-adapter.

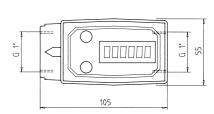
For different liquids there are different materials.





Stainless steel (SS)

for aggressive liquids



type ►		EDM-Nylon	EDM-SS
measuring princ	iple	axial turbine impeller	axial turbine impeller
material:	housing	Nylon	stainless steel
	turbine	Nylon	PVDF
	bearing	ceramic	ceramic
	shaft	tungsten carbide	tungsten carbide
	magnet	ferrit	PVDF covered
flow range		10 – 190 l/min	10 – 190 l/min
accuracy		±1 %	±1 %
operation pressu	ıre	10 bar	50 bar
temperature		-10 to +60 °C	-10 to +60 °C
connection		inner thread G1	inner thread G1
protection class		EEx ia IIC T6	EEx ia IIC T6
weight		0,3 kg	1,0 kg
order-no.		860-0003	860-0006



Questionaire for our offer

1. Medium				
1.1 Type			chemical formul	
1.2 Concentration				%
1.3 Density			5 / 5 /	g/cm ³
1.4 Viscosity			mPas/cP at	°C
1.5 Operating temperature		•		°C
1.6 Suspended solids	g/l hard	soft	particle size	mm
1.7 Does the medium tend to crystalize?	yes	no :	at	°C
1.8 Which materials according to your exp	perience are resistant aç	gainst the medium (tubes,	rittings)?	
2. Operating conditions				0
2.1 Capacity flow				m ³ /h or l/min
2.2 Delivery head (including pipework res				m wc
2.3 Operating conditions?	portable	permatent	vertical	horizontal
2.4 Immersion depth	mm	flange	yes no	
2.5 Drum apeture diameter	mm			
2.6 Strainer	yes	no		
2.7 Operating hours per day		closing free	quency	
3. Motor				
3.1 AC	DC	three phas	e current	compressed air
3.2.1 Voltage Volt /	Frequency	Hz		
3.2.2 Pressure				bar
3.3 Flame proof required?	yes	no		
Class of hazard:		Protection:		
Special requirements:				
4. Offer to				
Company:				
Address:				
Telephone:	Telefa	X:		
	.31010			
Date:	Signa	ture:		
	9			

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Questionaire